

EXTRABOND

CEMENT-BASED ADHESIVE FOR THE APPLICATION OF CERAMIC TILES IN THIN COAT ON INTERNAL AND EXTERNAL FLOORS AND LINING

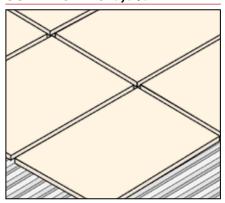
GRANTS *LEED* CREDITS

CHARACTERISTICS	ENVIRONMENTAL		METHOD	PRECAUTIONS	

	ECO GREEN	RECYCLABLE	MIX MECHANICALLY	APPLY BY TOOTHED SPATULA	STORAGE: IN A DRY PLACE

PROBLEM

FOR THE SETTING OF TILES UP TO 30×30 cm AND ABSORBITION OF WATER SUPERIOR TO 0,5%



SOLUTION

EXTRABOND is a premixed powder adhesive made of cement, prime quartz sands and special additives that guarantee an excellent level of workability and adhesion to various supports. **EXTRABOND** is highly thixotropic and enables tiles to be applied also on upright walls without slippage.



APPLICATION FIELDS

UNIBOND is used for **interior** and **exterior** (*) bonding of ceramic tiles on the surfaces normally used in the building industry. It is used for thin-layer bonding **on floors, walls and ceilings**.



ADVANTAGES

- · Sufficient handling time to facilitate application.
- Excellent adhesion to various surfaces.
- EXTRABOND is a versatile adhesive which may be used in ordinary applications, and in more difficult cases in conjunction with ELASTOBOND.

METHOD OF USE

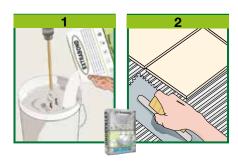
• PREPARAZIONE DEL SUPPORTO

The surface onto which the adhesive is applied, must be clean and free from dust, oil and form-releasing greases. For laying on gypsum, anhydrite and quick-drying screeds, insulating treatment with ISOLFIX G is required.

* EXTRABOND must be mixed with ELAS-TOBOND when used on exterior floors and walls, prefabricated or generally very smooth concrete surfaces, walls or floors subject to strong oscillations, heated floors or nonabsorbent tiles like porcelain stoneware or clinker and large sized natural stone tiles.

• MIX PREPARATION

EXTRABOND is prepared by mixing the product with right quantity clean water (see table). Pour the powder product into the water and mix with



a drill on low speed until a uniform paste is obtained with no lumps (1). Leave the paste to rest for 3 minutes and mix again. The mix stays in workable condition for about 6 hours depending on weather conditions.

APPLICATION

EXTRABOND is applied using a rhomboidal or square toothed trowel based on the type of tile (2). The tiles are applied by exerting sufficient pressure to ensure full contact with the adhesive.

CONSUMPTION

From 2 to 4 kg/m² depending on the shape and type of trowel.

PRECAUTIONS

- Don't use on surfaces made of metal, rubber, vinyl floors, wood, linoleum or PVC.
- We suggest adding ELASTOBOND in a 1:1 ratio with the mixing water in case of laying non-absorbing tile like clinker or porcelain stoneware.
- In case of marble or composite stones particularly sensitive to water, we suggest you to consult our technical office.
- If the back of the tiles are very dusty, it is recommended to clean them by dipping them quickly in water.
- In adverse weather conditions (high tem-

- peratures, wind) the normal open time may be shorter. Therefore you must make sure the adhesive has not formed a "skin" before laying the tile, which would compromise adhesion. If a "skin" has formed on the surface, simply refresh the adhesive by crossing again with the toothed trowel without wetting.
- In high temperatures wetting the foundation helps to increase the open time.
- Never use with temperatures below +5°C and high than +35°C. Protect tiles from rain, frost and high temperature for 24 hours at least.
- In hot weather avoid laying the adhesive on large surface areas.
- Glue uniformely.
- Damp surfaces can slow the setting of the product.
- Do not use for overlaying existing flooring.
- Do not use the product in thicknesses of more than 6-7 mm.
- Clean the tools with water and the covered surfaces with a damp cloth immediately after use.
- Do not expose the material to direct sunlight in hot weather.
- Store the original closed packaging in a dry place.





The figures shown are average indicative figures relevant to current production	the numerous possible uses and the possible
and may be changed or updated by INDEX at any time without previous warning.	elements beyond our control, we assume no resp
The advice and technical information provided, is what results from our best	which are obtained. The purchasers, of their own
knowledge regarding the properties and the use of the product. Considering	responsibility, must establish the suitability of the p

TECHNICAL CHARACTERISTICS							
	Standard		EXTRABOND				
Appearance		Powder					
Colour			White	Grey			
Apparent density	EN 1015-6		$1.30 \pm 0.05 \text{ kg/L}$	$1.30 \pm 0.05 \text{ kg/L}$			
Water ratio			28% ± 1% (7,0 L)	28% ± 1% (7,0 L)			
Shelf life in original packaging (dry stored)		12 months					
Mix characteristics and workability							
Density of mix		1.60 ± 0.05 kg/L					
Mix pH		12-14					
Pot life (*)		approx 6 hours					
Application temperature		+5°C ÷ +35°C					
Open time (*)		20 minutes					
Adjustability time (*)		30 minutes					
Waiting time - before foot traffic use (*)		24 hours					
Waiting time - before grouting (*)		24 hours					
Performance characteristics	Standard	Minimun requirement	Product performace				
Class and type	EN 12004		C1TE				
Adhesion strength	EN 1348 P8.2	≥1.00 N/mm ²	1.0 N/mm²				
Adhesion strength - after immersion in water	EN 1348 P8.3	≥1.00 N/mm ²	0.80 N/mm²				
Adhesion strength - after heat	EN 1348 P8.4	≥1.00 N/mm ²	0.70 N/mm²				
Adhesion strength - after thaw-frost cycles	EN 1348 P8.5	≥1.00 N/mm ²	0.60 N/mm²				
Open time: adhesion strenght - after 30'	EN 1346	≥0.50 N/mm ²	0.50 N/mm²				
Sliding	EN 1308	<0,5 mm	<0.5 mm				
Thermal resistance - Operating temperature			−30°C ÷ +90°C				
Fire reaction	EN 13501-1		A1 CWT P4.4.2				
Hazardous substances	EN 1504-3		in accordance to ZA.1 note				

Test conditions: temperature 23±2°C, 50±5% R.H. and air velocity in test area <0.2 m/s. These data may change depending on specific site conditions: temperature, ventilation, moisture and substrate absorbency. (*) The times indicated will be longer or shorter as the temperature drops or rises.

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Pursuant to European standard EN 12004:2007+A1:2012 - General principles for the use of products and systems.

PACKAGING

25-kg Sacks

• FOR ANY FURTHER INFORMATION OR ADVICE ON PARTICULAR APPLICATIONS, CONTACT OUR TECHNICAL OFFICE • IN ORDER TO CORRECTLY USE OUR PRODUCTS, REFER TO INDEX TECHNICAL SPECIFICATIONS •



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